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#### (57) Abstract

Modified factor VII/VIIa stabilized against proteolytic cleavage at certain positions in the molecule is provided. The stabilization is obtained by replacement of one or more proteolytically sensible peptide bonds in native human factor VII/VIIa with a proteolytically more stable peptide bond. Preferably certain Arg and/or Lys residues are replaced with other amino acids.

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### MODIFIED FACTOR VII/VIIa

### TECHNICAL FIELD

The present invention is related to modified factor VII/VIIa's, DNA sequences coding for such modified factors and a process for their production.

#### 10 BACKGROUND ART

Factor VIIa is a serine protease that participates in blood coagulation by activating factor X and/or factor IX. Factor VIIa is produced from its 15 precursor, factor VII, which is synthesized in the liver and secreted into the blood where it circulates as a single-chain glycoprotein (Mw = 50,000). Factor VII can in vitro be converted into the two-chain form factor VIIa by factor Xa, factor XIIa, factor IXa or thrombin. In the 20 presence of tissue factor and calcium ions, factor VIIa, in vivo is believed to convert factor X to factor Xa by limited proteolysis. The latter enzyme in turn converts prothrombin to thrombin in the presence of factor Va, calcium ions, and phospholipid. Factor VIIa will also 25 convert factor IX to factor IXa in the presence of tissue factor and calcium.

Factor VII can be purified from plasma and activated into factor VIIa by the methods described by Broze and Majerus, J. Biol.Chem. 255 (4): 1242 - 1247, 1980 and Hedner and Kisiel, J.Clin.Invest. 71: 1836 - 1841, 1983.

Factor VIIa may also be produced by recombinant DNA-technology by culturing in an appropriate medium mammalian cells transfected with a DNA-sequence encoding factor VII, isolating the protein produced and activating said protein to factor VIIa (vide European patent application No. 86302855.1).

The cDNA coding for human factor VII has been characterized (Hagen et al., Proc.Natl.Acad.Sci. USA, 83: 2412 - 2416, 1986). The amino acid sequence deduced from the cDNAs indicates that factor VII is synthesized with a prepro-leader sequence of 60 or 38 amino acids. The mature factor VII that circulates in plasma is composed of 406 amino acid residues. The amino acid sequence analysis of the activated protein and the amino acid sequence deduced from the cDNAs indicate that factor VII is converted to factor VIIa by the cleavage of a single peptide bond 10 between arginine (152) and isoleucine (153). This results in the formation of a two-chained molecule consisting of a light chain (152 amino acid residues) and a heavy chain (254 amino acid residues) that are held together by one disulphide bond. The light chain contains a  $\gamma$ -15 carboxyglutamic acid (Gla) domain and two potential epidermal growth factor domains, while the heavy chain contains the serine protease portion of the molecule.

Factor VIIa may be used in treating patients who
have developed inhibitors to factor VIII (Hedner, U. and
Kisiel, W, J.Clin.Invest., 71: 1836 - 1841, 1983) and for
the treatment of patients suffering from bleeding disorders
such as platelet disorders including thrombocytopenia, von
Willebrand's disease and others typically present in
association with severe tissue damages (European patent
application No. 86309197.1).

According to observations of the inventors hereof factor VIIa has been found to be a protein susceptible to proteolytic cleavage giving rise to a number of degradation products without clotting activity. The proteolytic cleavage may occur at different steps of the recovery procedure and also during storage. Degradation products have been observed both for factor VIIa derived from plasma as well as for factor VIIa produced by recombinant DNA-technology. The degradation may occur before factor VII has been activated into factor VIIa, i.e. during production and

isolation of factor VII, during the activating step itself or during isolation, purification and/or storage of the activated product.

As the degradation products are inactive

5 molecules their occurrence in the factor VIIa preparation
will lead to a lower specific activity of the final
preparation. Furthermore, the amount and nature of the
degradation products may vary from one production batch to
another giving rise to preparations with a variable content
10 of biologically active factor VIIa.

Factor VIIa preparations containing inactive degradation products will as mentioned have a less specific activity as compared to preparations in which all or a major part of the protein material is active. Accordingly, higher and more frequent doses are necessary to obtain and sustain a therapeutic or prophylactic effect as compared to a preparation with higher specific activity.

Variable amounts of inactive degradation products and as a consequence variable content of biologically

20 active factor VIIa will furthermore make calculation of appropriate doses troublesome and difficult, if not in some circumstances impossible.

Finally, a content of non-physiological degradation products in the final preparation may trigger the immune system of the patient. Readministration may then result in allergic reactions, which in severe cases may have a lethal course. Patients may also develop high titers of antibodies against factor VIIa rendering subsequent treatment difficult or ineffective. Accordingly, a factor VIIa preparation with less tendency to proteolytic degradation in vitro will be more satisfactory and potentially more useful in factor VIIa therapy.

Factor VIIa is probably, like other circulating proteins, removed from the bloodstream by means of

enzymatic degradation. In the initial step of this regulatory process the biologically active enzyme is cleaved at one or a few sensitive peptide bonds to produce

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an inactive degraded molecule. It is very likely that the peptide bonds which are the most sensitive to enzymatic hydrolysis in vivo are identical to the labile peptide bonds which are most frequently observed to be hydrolyzed during production, purification and/or storage of factor VIIa (George J. Broze, Jr., Scot Hichman and Joseph P. Miletich, J.Clin.Invest. 76 (1985) 937-946).

Factor VII contains 17 lysine (positions 18, 32, 38, 62, 85, 109, 137, 143, 148, 157, 161, 197, 199, 316, 337, 341, 389) and 24 arginine (positions 9, 15, 28, 36, 79, 110, 113, 144, 152, 202, 223, 224, 247, 266, 271, 277, 290, 304, 315, 353, 379, 392, 396, 402) residues that in principle all are susceptible to proteolytic degradation, but usually a number of these residues are not "active" as cleaving sites.

Although the exact halflife of circulating factor VIIa is unknown, preliminary results suggest that factor VIIa procoagulant activity is rapidly cleared from the bloodstream upon intravenous administration (Ulla Hedner and Walter Kisiel, J.Clin.Invest. 71 (1983) 1836-1841).

The treatment and the lives of the patients will be negatively influenced by the observed short in vivo half life of native factor VIIa. Relatively high doses and frequent administration will be necessary to reach and sustain the desired therapeutic or prophylactic effect. As a consequence adequate dose regulation will be difficult to obtain and the need for frequent intravenous administrations will impose restrictions on the patients' way of living.

Consequently, there exists a need in the art for factor VIIa preparations which are stable during production, purification and storage even at high concentrations, and which furthermore have a longer half life and slower clearance from the blood than the native or recombinant factor VIIa. The present invention fulfills this need by providing certain modified factor VII/VIIa.

### DESCRIPTION OF THE INVENTION

In its broadest aspect the present invention provides a modified factor VII/VIIa being stabilized

5 against proteolytic cleavage at certain positions in the molecule. More specifically the present invention provides modified factor VII/VIIa in which one or more proteolytically sensible peptide bond(s) in native factor VII/VIIa has/have been replaced by a proteolytically more stable peptide bond.

According to the present invention this is achieved by modifications at certain positions in the native human factor VII/VIIa molecule. Such modifications may include removal of certain amino acid residues or

- 15 replacement of one or more amino acid residues with a different amino acid residue. For instance a trypsin like proteolytic cleavage may be hindered by stabilizing the peptide bond on the C-terminal end of certain Arg and/or Lys residues and/or by replacement of certain Arg and/or
- 20 Lys residues with other amino acid residues and/or by removal of certain Arg and/or Lys residues.

Examples of trypsin-like cleavage sites within the human factor VII molecule at which cleavages have been observed include

- 25 (i) lysine(38)-leucine(39),
  - (ii) lysine(32)-aspartate(33),
  - (iii) lysine(143)-arginine(144),
  - (iv) arginine(290)-glycine(291),
  - (v) arginine(315)-lysine(316),
- 30 (vi) lysine(316)-valine(317),
  - (vii) lysine(341)-glycine(342),
  - (viii) arginine(392)-serine(393),
  - (ix) arginine(396)-proline(397) and
  - (x) arginine(402)-alanine(403).
- 35 Minor chymotrypsin-like cleavages have also been observed after
  - (xi) isoleucine(42) and

(xii) tyrosine(44).

Of these the cleavage sites (i), (ii), (iv) and (v) have been found to be the ones most susceptible to proteolytic degradation, while the remaining are of less quantitative importance.

When considering the stabilization of factor VII/VIIa it is an important aspect that the resulting modified factor VII should retain its activity. This is according to the invention obtained by comparing the sequence of native factor VII/VIIa in the area to be modified with corresponding sequences in related proteins such as factor IX, factor X, factor II and protein C. Homologue sequences around the major cleavage sites are shown below:

15

7.2		•
•		32 38
		1 1
	Factor II	BEAFEALESSTATDVFWAKY
	Factor VII	
	Factor X	EEAREIFKDAERTKLFWISY
	Factor IX	EEAREVPEDSDKTNEPWNKY
	Protein C	EEAREVFENTERTTEFVKQY
20	riotein C	EEAKEIFONVDDTLAFVSKH
		•
	•	
		290
•		
	Factor II	RVTGVGNLKETVTANVGKGQPSV-L
	Factor VII	LVSGVGQLLDRGATALEL
	Factor X	IVSGFGRTHEKGRQSTRL
25	Factor IX	YVSGVGRVFHKGRSALVL
	Protein C	LVTGVGYHSSREKEAKRN
	•	315 341
		341
	Factor II	C-KDSTRIRITDNMFCAGYKPDEGKRGDACEGDSGGPF
	Factor VII	CLOQSRKVGDSPNITEYHFCAGYSDGSK-DSCKGDSGGPH
30	Factor X	CVI-SCETITONNECACYD MUOD DAGO DOGO
	Factor IX	CKLSSSFIITONHFCAGYDTKQE-DACQGDSGGPH
	Protein C	CLR-STKFTIYNNHFCAGFHEGGR-DSCOGDSGGPH
	Trotein C	CSEVMSNMVSENMLCAGIL-DGRQ-DACEGDSGGPM

Consequently, it is an object of the present invention to provide for modified factor VII/VIIa wherein one, more or all of the lysine, arginine, isoleucine and tyrosine residues:

- (i) lysine(38)
- (ii) lysine(32)
- (iii) lysine(143)
- (iv) arginine(290)
- 5 (v) arginine(315)
  - (vi) lysine(316)
  - (vii) lysine(341)
  - (viii) arginine(392)
  - (ix) arginine(396)
- 10 (x) arginine(402)
  - (xi) isoleucine(42) and
  - (xii) tyrosine(44)

have been stabilized by substitution or deletion.

In a preferred embodiment of the invention one,
15 more or all of the amino acid residues in positions (32),
(38), (290) and (315) have been stabilized by substitution
or deletion.

According to the present invention Lys in position 32 (ii) and/or 38 (i) may be replaced by another 20 amino acid residue. Lys(38) may preferably be replaced by Thr, Asp, Leu, Gly, Ala, Ser, Asn or His and Lys(32) may preferably be replaced by Gln, Glu, His, Gly, Thr, Ala, or Ser.

Also Arg in position 290 (iv) may be replaced by 25 another amino acid residue, for instance Gly, Ala, Ser, Thr or Lys, preferably Ser, Ala or Gly.

 $\label{eq:arg_substituted} \text{Arg(315) (v) may preferably be substituted by Gly, Thr, Ala, Ser or Gln.}$ 

Furthermore Lys(341) (vii) may be substituted by

30 Glu, Gln, Gly, Thr, Ala or Ser, preferably Glu or Gln.

Besides substitution of the above mentioned Arg respective Lys residues with another amino acid residue removal of the Arg or Lys amino acid residues may also be considered in order to avoid proteolytic cleavage.

35 Furthermore, one or more of the amino acid residues on either the N- or C-terminal side of such Arg or Lys residues may be substituted by another amino acid residue

exerting a stabilizing effect on the proteolytically sensible peptide bond. An example of such modifications is substitution of the amino acid residue linked to the C-terminal end of a Lys or Arg residue with Pro.

To avoid proteolytic cleavage at position 42 (xi) and 44 (xii), Ile(42) and/or Tyr(44) may be substituted by Asn, Ser, Ala or Gln.

The present invention is contemplated to cover any combination of the above mentioned substitutions and deletions.

Other aspects of the invention will become evident upon reference to the following detailed description and attached drawings.

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# BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 illustrates the amino acid sequence given by one letter abbreviations and the tentative structure for factor VII,

Figure 2 illustrates the construction of plasmid pFW10-3/6,

Figure 3 illustrates the construction of plasmid pFW60-3/6, and

Figure 4 illustrates the construction of plasmid pFWx-3/6.

### DEFINITIONS

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Prior to setting forth the invention, it may be helpful to an understanding thereof to set forth definitions of certain terms to be used hereinafter.

Complementary DNA or cDNA: A DNA molecule or sequence which has been enzymatically synthesized from the sequences present in a mRNA template or a clone of such molecule.

5

<u>DNA Construct</u>: A DNA molecule, or a clone of such a molecule, either single- or double-stranded, which may be isolated in partial form from a naturally occurring gene or which has been modified to contain segments of DNA which are combined and juxtaposed in a manner which would not otherwise exist in nature.

Plasmid or Vector: A DNA construct containing genetic information which may provide for its replication

15 when inserted into a host cell. A plasmid generally contains at least one gene sequence to be expressed in the host cell, as well as sequences encoding functions which facilitate such gene expression, including promoters and transcription initiation sites. It may be a linear or

20 closed circular molecule. As used herein, the term expression vector shall mean a plasmid or vector containing a transcription promoter and terminator operably linked to a DNA sequence encoding a protein or polypeptide of interest. Expression vectors may further contain other

25 elements, including selectable markers, enhancers, polyadenylation signals, etc., which will be determined in part by the particular host cell chosen.

Biological Activity: A function or set of

functions performed by a molecule in a biological context
(i.e. in an organism or an in vitro facsimile). Biological
activities of proteins may be divided into catalytic and
effector activities. Catalytic activities of clotting
factors generally involve the activation of other factors
through the specifid cleavage of precursors. Effector
activities include specific binding of the biologically
active molecule to calcium or other small molecules, to

macromolecules such as proteins or to cells. Effector activity frequently augments, or is essential to, catalytic activity under physiological conditions. Catalytic and effector activities may, in some cases, reside within the same domain of a protein.

For factor VIIa biological activity is characterized by the mediation of blood coagulation through the extrinsic pathway. Factor VIIa activates factor X to factor Xa, which in turn converts prothrombin to thrombin thereby initiating the formation of a fibrin clot.

The modified factor VIIa according to the present invention has a biological activity that is substantially the same as that of native factor VIIa.

"Factor VII/VIIa" as used in this application

15 means a product consisting of either the unactivated form
(factor VII) or the activated form (factor VIIa) or
mixtures thereof. "Modified factor VII/VIIa" shall mean a
biologically active molecule derived from factor VII/VIIa
by the substitution or deletion of one or more amino acid

20 residues.

As the modifications according to the present invention is made on gene expression level modifications introduced in the factor VII molecule will also be found in the activated product (factor VIIa).

"Factor VII/VIIa" within the above definition includes proteins that have the amino acid sequence of native human factor VII/VIIa. It also includes proteins with a slightly modified amino acid sequence for instance a modified N-terminal end including N-terminal amino acid deletions or additions so long as those proteins substantially retain the activity of factor VIIa.

"Factor VII" within the above definition also includes natural allelic variations that may exist and occur from one individual to another. Also degree and location of glycosylation or other post-translation modifications may vary depending on the chosen host cells and the nature of the host cellular environment.

The number system of the amino acid sequence of factor VII/VIIa used herein appears from Figure 1 in which the N-terminal alanine is numbered 1 and the C-terminal proline is numbered 406.

The three letter and one letter abbreviations used for the amino acids are those as normally used in the art, i.e.:

	Amino acid	Three letter	One letter
10		abbreviation	abbreviation
	Alanine	, Ala	Α
	Cysteine	Cys	С
	Asparatate	Asp	D
	Glutamate	Glu	E
15	Phenylalanine	Phe	F
	Glycine	Gly	G
	Histidine	His	Н
	Isoleucine	Ile	I
	Lysine	Lys	K
20	Leucine	Leu	L
	Methionine	Met	M
	Asparagine	Asn	N
	Proline	Pro	P
	Glutamine	Gln	Q
25	Arginine	Arg	R
	Serine	Ser	S
	Threonine	Thr	` <b>T</b>
	Valine	Val	v
	Tryptophan	Trp	W
30	Tyrosine	Tyr	Y
	γ-carboxyglu-	-	
	tamic acid	Gla	Y

# Best Mode for Carrying out the Invention

The amino acid changes are preferably introduced by oligonucleotide-directed site specific mutagenesis in factor VII cDNA. After screening E. coli cells the mutated factor VII gene is isolated and recloned into a suitable expression vector. The expression vector is then transfected into an appropriate host cell which when cultured in a suitable culture medium expresses and secretes the modified factor VII which after recovery from the culture medium is converted into the corresponding modified factor VIIa by known means.

Various host cells may be used including

15 mammalian cells, yeast and other fungi, and bacteria.

However, mammalian cells are preferred. A particularly preferred mammalian cell line is the BHK cell line tk tsl3 (Waechter and Basserga, Proc.Natl.Acad.Sci. USA 79: 1106-1110, 1982). Methods for expressing cloned genes in each of these hosts are known in the art, vide for instance EP published patent application No. 200,421 (expression of factor VII and IX in mammalian cells), EP published patent application No. 191,606 (expression of protein C in bacterial cells and EP published patent application No.

25 167,420 (expression of factor IX in yeast).

For expression of modified factor VII according to the invention in cultured mammalian cells, expression vectors containing cloned modified factor VII sequences are introduced into the cells by appropriate transfection techniques, such as calcium phosphate-mediated transfection (Graham and Van der Eb, Virology 52: 456-467, 1973; as modified by Wigler et al., Proc.Natl.Acad.Sci. USA 77: 3567-3570, 1980). Electroporation transfection technique may also be used (Neuman et al., EMBO.J. 1: 841-845, 1982).

35 A DNA-calcium phosphate precipitate is formed, and this precipitate is applied to the cells. A portion of the cells

take up the DNA and maintain it inside the cell for several

days. A small fraction of the cells integrate the DNA into the genome of the host cell. These integrants are identified by cotransfection with a gene that confers a selectable phenotype (a selectable marker). A preferred selectable marker is the mouse dihydrofolate reductase (DHFR) gene, which imparts cellular resistance to the drug methotrexate (MTX). After the host cells have taken up the DNA, drug selection is applied to select for a population of cells that are expressing the selectable marker in a stable fashion.

Modified factor VII produced by the transfected cells may be removed from the cell culture media by adsorption to barium citrate. Spent medium is mixed with sodium citrate and barium chloride and the precipitate collected. The precipitated material may then be assayed for the presence of the appropriate clotting factor. Further purification may be achieved through immunoadsorption. It is preferred that the immunoadsorption column comprise a high-specificity monoclonal antibody.

20 Alternatively, purification of the barium citrate precipitated material may be accomplished by more conventional biochemical methods or by high-performance liquid chromatography (HPLC).

Conversion of single-chain modified factor VII to active two-chain modified factor VIIa may be achieved using factor XIIa as described by Hedner and Kisiel (J.Clin.Invest. 71: 1836-1841, 1983), or with other proteases having trypsin-like specificity (Kisiel and Fujikawa, Behring Inst. Mitt. 73: 29-42, 1983).

Alternatively modified factor VII may be activated by passing it through an ion-exchange chromatography column, such as mono Q® (Pharmacia Fire Chemicals) or the like (Bjoern et al., Research Disclosures, 269, September 1986, pp. 564 - 565).

35 . The following examples are offered by way of illustration and not by way of limitation.

14 .

EXAMPLES

### MATERIALS AND METHODS

Restriction enzymes were obtained from Bethesda

Research Laboratories (BRL), New England Biolabs, and
Stratagene and were used as indicated by the producer,
unless otherwise stated, Oligonucleotides were synthesized
on an automatic DNA synthesizer using phosphoramidite
chemistry on a controlled pore glass support (S.L. Beaucage
and M.H. Caruthers (1981) Tetrahydron Letters 22, 1859 1869). E. coli cells were transformed as described by
Maniatis et al. (Molecular Cloning: A Laboratory Manual,
Cold Spring Harbour Laboratory, 1982).

A representative modified factor VII was prepared
by changing amino acid No. 32 from Lys -> Gln and amino
acid No. 38 from Lys -> Thr by oligonucleotide directed
mutagenesis.

The oligonucleotides with these changes are of the sequences:

I) BglII Lys(32)

which is a 27-mer with changes at nucleotide position 228 which destroy a BgIII site without changing the amino acid and at position 235 changing amino acid Lys(32) to Gln.

DNA ... AAG ... ... ... ↓

5 oligonucleotide: 5' AGG ACG ACG CTG TTC TGG ATT 3'

nucleotide position 254

Thr

10 which is a 21-mer with changes at nucleotide position 254 changing amino acid Lys(38) to Thr.

A further representative modified factor VII was prepared by changing amino acid No. 290 from Arg -- Ser and amino acid No. 315 from Arg -- Ser by oligonucleotide directed mutagenesis.

The oligonucleotides with these changes are of the sequences:

(III) Arg

cDNA: ... ... CGT ... ... ... ... ↓

oligonucleotide: 5' GCTG CTG GAC AGT GGC GCC ACG GCC CT

↑

nucleotide position 1009

Ser

which is a 27-mer with changes at nucleotide position 1009 changing the amino acid Arg (290) to Ser.

(IV) Arg

cDNA .... CGG ... ...

5 ·

oligonucleotide: 5' GCAG CAG TCA AGT AAG GTG GGA GAC T

1 1

nucleotide position: 1084 1086

Ser

10

which is a 26-mer with changes at nucleotide position 1084 and 1086 changing amino acid Arg(315) to Ser.

15

## Example 1

Production of a modified factor VIIa in which 20 Lys(32) has been replaced with Gln (factor VIIa(Gln(32)).

# Recloning Factor VII cDNA

Factor VII cDNA with a 38 amino acid long leader (Berkner, K.L. et al., Cold Spring Harbor Symposium on Quantitative Biology, Vol. LI, 531-541, 1986) was cloned in the EcoRI site of pGEM3 vector (Promega Biotec) and propagated in E. coli MC 1061 (dam or MC 1000 (dam bacteria strain.

Briefly, plasmid FVII(565 + 2463)/pDK was cut

30 with EcoRI and the factor VII cDNA was ligated to EcoRI cut
pGEM3. The construction of plasmid FVII(565 + 2463)/pDX is
described in EP patent application No. 86302855.1. The
plasmid has also been deposited at American Type Culture
Collection (ATTC No. 40205).

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Small and large scale DNA preparations were prepared as described in for example Maniatis et al., Molecular Cloning, A Laboratory Manual, Cold Spring Harbour 1982. One of these plasmid preparations is termed pFW 10-5 3/6. The construction of pFW 10-3/6 is illustrated in fig. 2.

Addition of 5' phosphate groups to oligonucleotides Addition of either labelled or unlabelled 10 phosphate groups to oligonucleotides was carried out as described (Maniatis et al. as above).

15 Oligonucleotide directed site specific mutagenesis using double-stranded plasmid DNA

The site directed mutagenesis reaction was carried out by modifying the method by Morinaga et al. 1984 (BIO/TECHNOLOGY vol. 2 p. 636). Plasmid pFWl0-3/6 20 containing FVII cDNA was digested with BglI, a unique site in the plasmid. This cleavage generated fragment a) shown in fig. 3 and fig. 4 destroying the ampicillin resistance. Fragment a) was purified by electroelution from agarose gel and treated with calf intestinal alkaline phosphatase (CIAP) as described in Maniatis et al. as above.

Another sample of pFW 10-3/6 was digested with BssHII and SacII generating fragment b) in fig. 3 with a window of 575 bp in the FVII cDNA. Fragment b) was purified by electroelution from agarose gel after electrophoresis.

Fragments a) and b) were further purified by several phenol extractions, phenol/chloroform (1:1, v/v) and chloroform/isoamyl alcohol (24:1, v/v) extractions, precipitated with 0.3 M Na-acetate and 70% (v/v) ethanol and dissolved in TE (10 mM Tris, 1 mM EDTA pH 7.6).

Then 0.1 - 0.15 pmol of both fragment a) and b) were mixed with 25 pmol of the phosphorylated synthetic oligonucleotide I) in an Eppendorf tube.

Then 10  $\mu$ l of 5Xpolymerase-ligase buffer (0.5 M NaCl, 33 mM Tris HCl pH 7.5, 40 mM MgCl  $_2$ , 5 mM 2-ME) were added.

From the final mixture 15 µl samples were removed and stored on ice until later use as marker in gel electrophoresis. The remaining mixture was incubated in a boiling water bath for 4 min. to denature the DNA fragments. After incubation the mixture was gradually cooled. Upon reannealing heteroduplexes were formed and using agarose gel electrophoresis the formation of a new circular DNA with the correct mutation was demonstrated by comparison with the non-heated sample from above.

Then 10 μl of the four deoxyribonucleoside triphosphate (2.5 mM each), 3 μl of 20 mM ATP, l μl of

Klenow fragment of DNA polymerase I (5 U/μl) and l μl of T4

DNA ligase (10 U/μl) were added to the mixture (20 μl) of heteroduplexes (final volume 40 μl). The final mixture was incubated at 12°C overnight.

Transformation of <u>E</u>. <u>coli</u> MC 1061 and MC 1000

with the incubation mixture resulted in ampicillin resistant transformants. Transformants carrying the mutant FVII gene were selected by colony hybridization (Maniatis et al.) with the 5'-<sup>32</sup>P-labelled 27-mer and 21-mer synthetic oligonucleotides.

After retransformation plasmid DNA was purified from selected colonies, analysed, and sequenced (by the Maxam-Gilbert method and the dideoxy method) to verify the mutation caused by the synthetic oligonucleotide.

The construction of plasmid pFW 60-3/6 harbouring a mutated factor VII gene in which Lys(32) has been replaced with Gln is illustrated in fig. 3.

pFW 60-3/6 was digested with EcoRI and the EcoRI-EcoRI factor VII fragment was ligated into EcoRI cut pDx plasmid to obtain plasmid pFW 78-3/6 harbouring the factor VII(Gln32) gene in the same orientation as in

plasmid FVII(565 + 2463)/pDX. Plasmid pFW 78-3/6 was then transfected into BHKtk tsl3 cells following the general procedure described above.

The modified factor VII produced by the cells is then precipitated with barium citrate; purified by immunoadsorption; and activated to modified factor VIIa by passing it through an ion-exchange chromatography column as described by Bjoern et al., supra.

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### Test for Activity

As activated native factor VIIa, the activated modified factor VIIa shortened the coagulation period in a one-stage clotting assay. The activated modified factor 15 VIIa was incubated at a concentration of approximately 0,9 mg/ml in a 10 mM Tris-HCl buffer at pH 8.5 comprising 390 mM NaCl and 5 mM EDTA. The degradation was monitored by SDS-PAGE of reduced samples and when significant degradation had occurred an aliqot was withdrawn and 20 applied to an HPLC column. The preparative chromatography served mainly to exclude Tris from the sample for amino acid sequencing as intact and degraded modified factor VIIa coeluted from the column. N-terminal amino acid sequencing revealed that no hydrolysis had occurred of the peptide 25 bond between glutamine residue No. 32 and aspartic acid residue No. 33. In contrast profound degradation at lysine residue No. 32 was observed when activated native factor VIIa was subjected to the same treatment and analysis as performed in a parallel investigation.

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### Example 2

Production of a modified factor VIIa in which 35 Lys(38) has been replaced with Thr (factor VIIa(Thr 38)).

By following the procedure of example 1 with the only exception that the synthetic oligonucleotide II) was used instead of I) an expression plasmid was obtained harbouring the mutated factor VII gene.

This plasmid is then transfected into BHKtk tsl3 cells and factor VII(Thr38) is recovered from the cell supernatant and activated to factor VIIa(Thr38) as described.

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## Example 3

Production of a modified factor VIIa in which Lys(32) and Lys(38) have been replaced with Gln and Thr, respectively (factor VIIa(Gln32, Thr38)).

By following the procedure of example 1 with the only exception that 12.5 pmol of both oligonucleotide I) and II) are used in the site directed mutagenesis reaction, an expression plasmid harbouring the mutated factor VII gene was obtained.

This plasmid is then transfected into BHKtk ts13 cells and factor VII(Gln32, Thr38) is recovered from the cell supernatant and activated to factor VIIa(Gln32, Thr38) as described.

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### Example 4

Production of a modified factor VIIa in which Arg(290) has been replaced with Ser (factor VIIa(Ser(290)).

The construction of plasmid pFW A-3/6 harbouring a mutated factor VII gene in which Arg(290) has been replaced with Ser is illustrated in fig. 4.

Plasmid pFW 10-3/6 was used to produce the fragment a) of Example 1; and another sample of pFW 10-3/6 was digested with SacII and DraIII generating fragment b) in fig. 4 with a window of 1366 bp in the FVII cDNA.

Fragments b) and a) were subsequently treated as described in Example 1 except for the use of oligonucleotide III) instead of I).

pFW A-3/6 was digested with EcoRI and the EcoRI
5 EcoRI factor VII fragment was ligated into EcoRI cut pDx
plasmid to obtain plasmid pFW X-3/6 harbouring the factor
VII(Ser290) gene in the same orientation as in plasmid
FVII(565 + 2463)/pDX. Plasmid pFW X-3/6 was then
transfected into BHKtk tsl3 cells following the general
procedure described above.

The modified factor VII produced by the cells is then precipitated with barium citrate; purified by immunoadsorption; and activated to modified factor VIIa by passing it through an ion-exchange chromatography column as described by Bjoern et al., supra.

### Example 5

20 Production of a modified factor VIIa in which Arg(315) has been replaced with Ser (factor VIIa(Ser315)).

By following the procedure of example 4 with the only exception that the synthetic oligonucleotide IV) was used instead of III) an expression plasmid was obtained

25 harbouring the mutated factor VII gene.

This plasmid is then transfected into BHKtk tsl3

cells and factor VII(Ser315) is recovered from the cell

supernatant and activated to factor VIIa(Ser315) as

described.

Example 6

Determination of Three Active Proteolytic Cleavage Sites

In order to identify some active cleavage sites a

heavily degraded preparation of recombinant factor VII was
submitted to N-terminal sequence analysis by automated
Edman degradation using an Applied Biosystems model 470 A
gas-phase sequencer. The results are shown in Table 1 below

Table 1

Yield 1.)	25	183 128	41	_	ω	•		104	S	389	363	370	n.d.	427
PTH-a.a. Y (pmol)	4	Val* 1 Glv* 1			Pro	Asn**	Ile	Thr	Glu	TVI	Met	Phe	Cys)	Ala
Yield )	ja,					·							(1/2Cys)	
PTH-a.a.		232 38		9	154	240	136	289	225	122	267	604	270	
	G1y	Ala Thr	Ala	Leu	G1u	Leu	Met	Val	Len	Asn	Val	Pro*	Arg	
.a. Yield (pmol)	9	1128	80	36	ന		$\boldsymbol{\sigma}$	815	<#	670	n.d.	604	ω	394
PTH-a.a.		Gly*			Val	2Cys)	Pro	Lys	Gly	Glu	/2Cys)	Pro*	Trp	Gln
Yield L)	۲		ω (			(1				4	d. (1/			
. (pmol)	mo	34,7	5	, Τ. Ζ.	39	6	31.	400	278	27	п.	376	m	9
PTH-a.a	Leu	Trp	Ile	Ser	Tyr	Ser	Asp	$_{ m G1y}$	Asp	Gln	1/2Cys)	Ala	Ser	Ser
Cycle No.	٦٢.	4 W	ማ ሀ	n	9	7	ω,	თ ¦	0.1	11	12 (			

The total, amount of amino acid residues occuring from two sequences is given (\* \*

(\*\*) Glycosylated Asn

n.d. Not determined

In this sample four N-terminals were deduced Leu-39 (column 1), Gly-291 (column 3) and Lys-316 (column 4) corresponding to proteolytic cleavage and Ile-153 (column 2) corresponding to activation of FVII to FVIIa.

CLAIMS

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- Modified factor VII/VIIa, wherein one, more or
   all the lysine, arginine, isoleucine, and tyrosine residues
  - (i) lysine(38)
  - (ii) lysine(32)
  - (iii) lysine(143)
- 20 (iv) arginine(290)
  - (v) arginine(315)
  - (vi) lysine(316)
  - (vii) lysine(341)
  - (viii) arginine(392)
- 25 (ix) arginine(396)
  - (x) arginine(402)
  - (xi) isoleucine(42) and
  - (xii) tyrosine(44)
- 30 have been substituted and/or deleted.
  - 2. Modified factor VII/VIIa according to claim 1, wherein one, more, or all the amino acid residues (i), (ii), (iv) or (v) have been substituted or deleted.

- 3. Modified factor VII/VIIa according to claim 1 or 2 wherein Lys(38) has been replaced with Thr, Asp, Leu, Gly, Ala, Ser, Asn or His.
- 5 4. Modified factor VII/VIIa according to claim 3, wherein Lys(38) has been replaced with Thr.
- 5. Modified factor VII/VIIa according to claim 1 or 2, wherein Lys(32) has been replaced with Gln, Glu, His, 10 Gly, Thr, Ala or Ser.
  - 6. Modified factor VII/VIIa according to claim 5 wherein Lys(32) has been replaced with Gln.
- 7. Modified factor VII/VIIa according to claim 1 or 2, wherein Arg(290) has been replaced by Gly, Ala, Ser, Thr or Lys.
- 8. Modified factor VII/VIIa according to claim 7, 20 wherein Lys(38) has been replaced with Ser, Ala or Gly.
  - 9. Modified factor VII/VIIa according to claim 1 or 2, wherein Arg(315) has been replaced by Gly, Thr, Ala, Ser or Gln.
  - 10. Modified factor VII/VIIa according to claim 1 or 2, wherein wherein Lys(341) has been replaced by Glu, Gln, Gly, Thr, Ala or Ser, preferably Glu or Gln.
- or 2, wherein Asn, Ser, Ala, or Gln has been substituted for Ile(42).
- 12. Modified factor VII/VIIa according to claim 1
  35 or 2, wherein Asn, Ser, Ala, or Gln has been substituted for
  Tyr(44).

- 13. Modified factor VII/VIIa according to claim 1 or 2, comprising any combination of the substitutions of any of the claims 3 to 12.
- 5 14. Modified factor VII/VIIa wherein Lys(38) has been replaced with Thr and Lys(32) has been replaced with Gln.
- 15. DNA-sequences encoding a modified factor VII
  10 according to any of claims 1-14.
  - 16. Expression vectors containing a DNA-sequence according to claim 15.
- 15 l7. Cells transformed to produce a modified factor VII according to any of claims 1-14.
- 18. A method for the production of modified factor VII/VIIa, wherein a cell transformed with an expression

  20 vector containing a DNA-sequence which codes for the modified factor VII/VIIa is cultured in an appropriate medium, the modified factor VII encoded by said DNA-sequence is isolated, and optionally is activated to generate a modified factor VIIa.

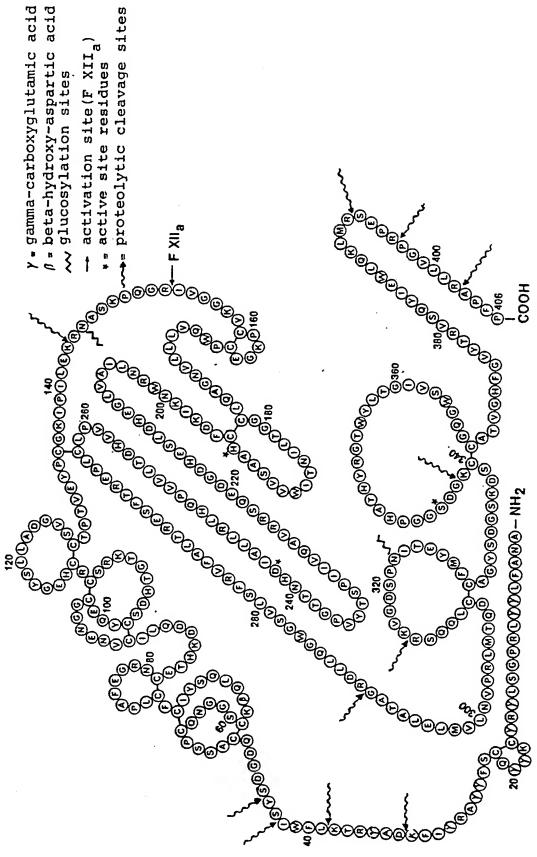


Fig. 1

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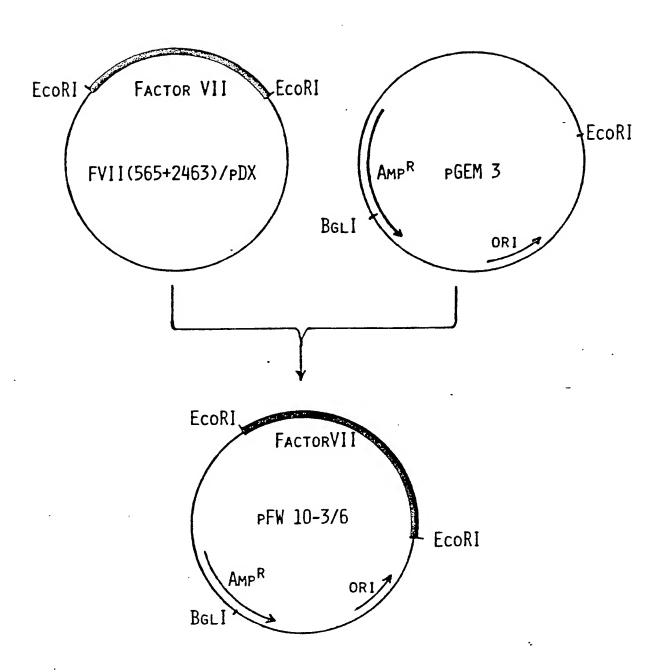


Fig. 2



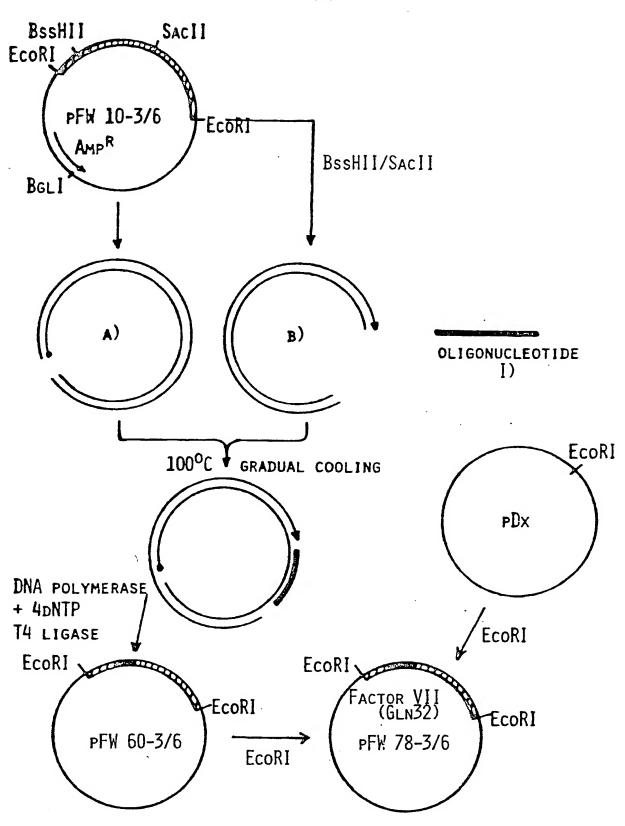


Fig. 3

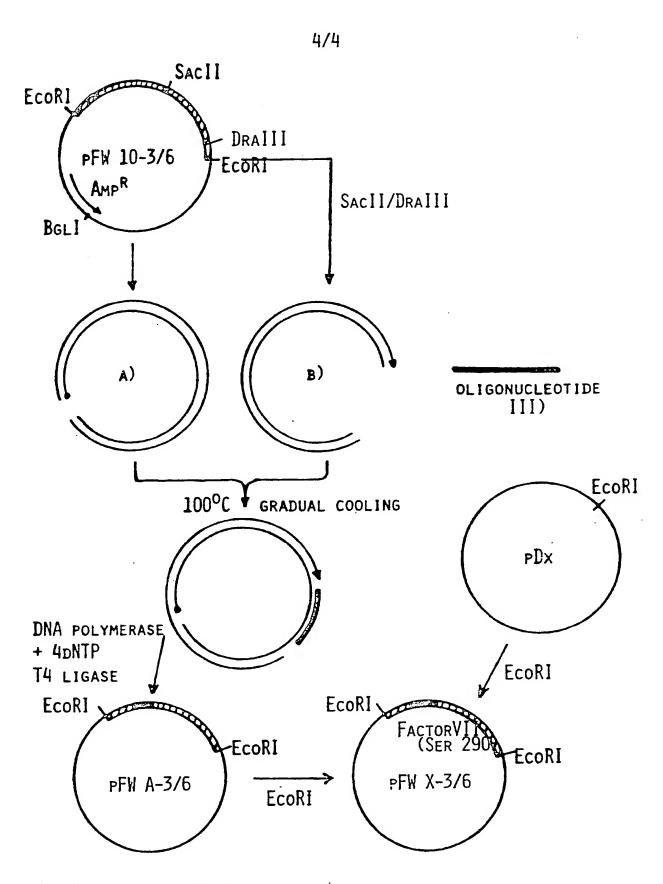


Fig. 4

#### INTERNATIONAL SEARCH REPORT

International Application No PCT/DK88/00103

1. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) \* According to International Patent Classification (IPC) or to both National Classification and IPC 4 C 12 N 9/50, C 12 N 15/00, C 12 P 21/00 II. FIELDS SEARCHED Minimum Documentation Searched 7 Classification System Classification Symbols C 12 N 9/48, /50, /64, C 12 N 15/00 IPC 4 US Cl 424:94, 435:219, 226 Documentation Searched other than Minimum Documentation to the Extent that such Documents are included in the Fields Searched SE, NO, DK, FI classes as above. Databasesearch: WPIL, WPI, CA III. DOCUMENTS CONSIDERED TO BE RELEVANT Citation of Document, 11 with Indication, where appropriate, of the relevant passages 12 Relevant to Claim No. 13 Category • γ 0 200 421 (ZYMOGENETICS, INC.) EP, A, 1-18 10 December 1986 JP, 62000283 Υ Chemical Abstracts Vol. 106 (1987), abstract 1-18 106:46313q, Biochemistry (Tate K.), 1987, 26(2), 338-43 (Eng). γ EP, A, O 201 153 (BEECHAM GROUP PLC) 1-18 12 November 1986 JP, 61233630 å Υ Chemical Abstracts Vol. 103 (1985), abstract 1-18 103:83655m, Proc. Natl. Acad. Sci. U.S.A. 1985, (Horwich A.L.), 82(15), 4930-3 (Eng). Υ 86/01538 (BIOGEN N.V.) WO, A, 1-18 13 March 1986 & EP, 0191843 γ Chemical Abstracts Vol. 105 (1986), abstract 1-18 105:2280b, FEBS Lett. 1986, (Schwartz T.), 200(1), 1-10 (Eng). "T" later document published after the international filing date or priority date and not in conflict with the application but cated to understand the principle or theory underlying the investigation. Special categories of cited documents: 10 document defining the general state of the art which is not considered to be of particular relevance invention earlier document but published on or after the international filing date "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled document referring to an oral disclosure, use, exhibition or in the art. document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family IV. CERTIFICATION Date of Mailing of this International Search Report Date of the Actual Completion of the International Search 1988 -09- 19 1988-09-02 Signature of Authorized Officer feer International Searching Authority Swedish Patent Office vonne Siösteen

Form PCT/ISA/210 (second sheet) (January 1985)

II. DOCUM	Relevant to Claim No.					
ategory * ;	Citation of Document, with indication, where appropriate, of the relevant passages	Relevant to Claim No				
Υ .	J. Clin. Invest. Vol. 76, p. 937-946, published September 1985 (SEORGE J. BROZE, JR. et al) "Monoclonal Anti-human Factor VII Antibodies".	1-18				
P Υ :	EP, A, 0 233 013 (BEECHAM GROUP PLC) 19 August 1987 & JP, 62236481	1-18				
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